

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims:

Claims 1-10. **(Canceled).**

11. **(Previously presented)** An electrical machine, comprising a housing for the machine, the housing including a housing body (2) and a housing cap (3), a brush holder (5) disposed in the housing for holding brushes (6), and an elastic region (4; 11) in the housing cap (3) which enables positioning of the brush holder (5) relative to a commutator (7) from outside the housing, wherein the elastic region (4) is embodied as an independently formed elastomer element disposed in and secured in the housing cap (3), and wherein a seal is achieved between the elastomer element and the housing cap (3).

12. **(Canceled)**

13. **(Previously presented)** The electrical machine according to 11, wherein the elastomer element secured in the housing cap (3) is shaped as a cylinder.

14. **(Canceled)**

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15. **(Previously presented)** The electrical machine according to claim 11, wherein the elastomer element is an elastomer diaphragm.

16. **(Previously presented)** The electrical machine according to claim 13, wherein the elastomer element is provided with a fastening slot in an outer circumference of the cylinder thereby achieving the seal between the elastomer element and the housing cap.

Claims 17-22. **(Canceled)**

23. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is embodied as watertight.

Claims 24-26. **(Canceled)**

27. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is used in a vehicle as a drive for electrically actuated accessories.

28. **(Canceled)**

29. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is used in a vehicle as a drive for windshield wipers.

30. **(Withdrawn)** An installation method for installing a brush holder (5) of an electrical machine (1), including the following steps:

- installing the brush holder (5) in a housing body (2);
- installing further components of the electrical machine in the housing body (2);
- closing the housing (2) with a housing cap (3);
- providing an elastic region (4; 11) in the housing body (2) or the housing cap (3); and
- final positioning the brush holder (5) relative to a commutator (7) from outside the electrical machine (1), via the elastic region (4; 11).

31. **(Canceled)**

32. **(Previously presented)** The electrical machine according to claim 11, wherein the brush holder (5) is disposed in the housing body (2) by a slight press fit.

33. **(Canceled)**

34. **(Previously presented)** The electrical machine according to claim 11, wherein a seal (9) is embodied between the housing cap (3) and the housing body (2).

35. **(Previously presented)** The electrical machine according to claim 11, wherein a fastening slot is provided in the outer circumference of the cylinder, so that a double seal is achieved between the elastomer element 4 and the housing cap 3.

36. **(Previously presented)** The electrical machine according to claim 11, wherein the elastomer element (4) is welded to the housing cap (3).

37. **(New)** The electrical machine according to claim 11, wherein the brush holder (5) is disposed in the housing body in a manner such that the positioning of the brush holder (5) relative to the commutator (7) is variable to a certain extent.

38. **(New)** The electrical machine according to claim 11, further comprising a slight press fit between the brush holder (5) and the housing (2).

39. **(New)** The electrical machine according to claim 11, wherein a die element (10) is guided from outside the housing cap (3) and is pressed against the elastomer element (4) with a predetermined force F thereby enabling a final positioning of the brush holder (5) relative to the commutator (7).